



HEAT EXCHANGE GROUP

Environmental & Sustainability Policy Statement

The Heat Exchange Group (Greens Power Limited & Heat Exchange Group Services Limited) is at the forefront of steam generation and waste heat recovery technology. The company design, manufacture, installation, repair and servicing of boilers, economisers, heat exchangers, recovery steam generators, exhaust gas heat exchangers and air-heaters for land and marine applications.

The Group are totally committed to complying with **BS EN ISO 14001: 2015 Environmental Management Systems – Requirements**, (and all associated legislation, codes of practice and other requirements) and will at all times ensure that its own systems comply with all the requirements of that standard.

It will also ensure that it adheres to its own Environmental Management Systems, Process Controls, and Procedures and strive to improve them continuously, to apply Good Professional Practice throughout its organisation, fulfilling and enhancing high standards of performance. This policy provides the framework for setting and reviewing environmental objectives and targets.

All staff must familiarise themselves and regularly update themselves on the Groups standards of environmental management and are required to take a positive attitude to minimising the impacts on the environment.

The Groups main objectives are being committed to protecting the environment and continually improving the effectiveness of the environmental management systems, and to prevent pollution and minimise waste within their working environment, and to the wider external environment.

The Group wherever possible will review its suppliers to ensure the sustainability of raw materials.

The environment policy will be made available to all parties interested in the performance of the Groups environmental management system, including the public

The Heat Exchange Group will carry out periodic reviews of this policy and make necessary improvements to the Groups policies and procedures following these reviews.

For and on behalf of the Directors of Heat Exchange Group

Matthew Crewe
Group Managing Director
Reviewed 1st January 2023